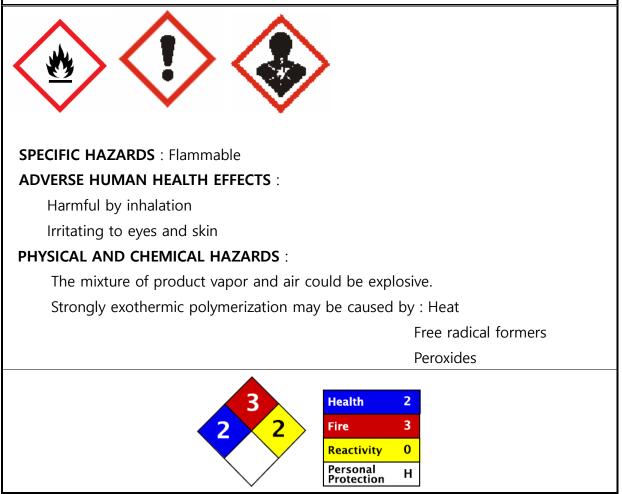
SEWON CHEMICAL CO., LTD. MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION			
PRODUCT NAME	R8236		
SEWON CHEMICAL CO., LTD.			
MANUFACTURER	169, TAEHWA-DONG, DAEDUK-GU, TAEJON, R.O.KOREA		
	TEL: +(82) 42 623 1800 FAX: +(82) 42 623 1804		
EMERGENCY	NEIL KIM		
CONTACT (24HR)	+82-10-2755-5567		

2. Hazards identification



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HEALTH-2, FIRE-3, REACTIVITY-2

3. COMPOSITION/INFORMATION ON INGREDIENTS					
INGREDIENTS CONTENT(%) CAS-No. EC-No. C			Classification		
Unsaturated Polyester(UPE)	60	26098-37-3	-	-	
Styrong Manamar	40	100-42-5 202-851-5 Xn, R10-R2	Xn, R10-R20-		
Styrene Monomer	40	100-42-5	202-051-5	R36/38	

4. FIRST AID MEASURES			
EYE CONTACT	Wash immediately (15minutes) with water, opening eyelids.		
	If irritation continues, see an ophthalmologist.		
SKIN CONTACT	Take off all contaminated clothing.		
SKIN CONTACT	Wash in soap and water and rinse with water.		
	Take person out of the contaminated area.		
INHALATION	Remove patient to fresh air.		
	Call a doctor in case of doubt or if symptoms persist.		
INGESTION	Do NOT induce vomiting. Never give anything by mouth to an		
INGESTION	unconscious person. Rinse mouth with water. Consult a physician.		
GENERAL ADVICE	Consult a physician. Show this safety data sheet to the doctor in		
GEINERAL ADVICE	attendance.		

5. FIRE-FIGHTING	5. FIRE-FIGHTING MEASURES		
SUITABLE	Powder, foam, carbon dioxide, sand pulverized water.		
	Use very large quantities (flooding) of water applied as a mist or		
NOT SUITABLE	spray;solid streams of water may be ineffective. Cool all affected		
	containers with flooding quantities of water.		
SPECIFIC HAZARDS	By combustion, formation of toxic products : carbon monoxide and		
SPECIFIC HAZARDS	carbon dioxide		
SPECIFIC METHODS	Cool container with sprayed water to avoid polymerization. Eliminate all sources of combustion.		

PROTECTION OF FIRE-	Wear individual breathing apparatus
FIGHTERS	Wear individual breathing apparatus.

6. ACCIDENTAL	. ACCIDENTAL RELEASE MEASURES				
	Avoid inhaling vapors.				
PERSONAL	Wear protective equipment.				
PRECAUTIONS	Glove - Goggles - Boots.				
	Wear self – contained breathing apparatus.				
	Do not discharge in sewers.				
ENVIRONMENTAL	Do not allow this chemical to enter the environment.				
PRECAUTIONS	If the product contaminates lakes, rivers or sewers, inform				
	appropriate authorities in accordance wit local regulations.				
	RECOVERY :				
	Spread sand.				
METHODS FOR	Correct the product in a container pending future destruction.				
CLEANING UP	DISPOSAL :				
CLEANING OP	Burn in an approved installation for liquids.				
	Polymerized product : discharge authorized.				
	INCOMPATIBLE MATERIALS :Wood sawdust				

7. HANDLING AND STORAGE

PREVENTION OF WORKER EXPOSURE :

Collect vapors at source.

When using, workplace ventilation is required – NO SMOKING.

PREVENSION OF FIRE AND EXPLOSION :

Do not smoke when using.

Take precautionary measures against static discharges.

STORAGE CONDITION :

-.SUITABLE :

Keep at temperature not exceeding 30'C.

STORAGE Keep container tightly closed in a cool, well ventilated place.

-.TO AVOID :

Sunlight, heat and sources of ignition(NO SMOKING)

INCOMPATIBLE MATERIALS :

Strong oxidizing agents. Catalysts and accelerator.

PACKING MATERIALS :

-.RECOMMENDED :

Metal packing expect aluminum, copper or copper alloy.

-.NOT SUITABLE :

Aluminum.

Copper or copper alloy and plastics.

8. EXPOSURE CONTENTS / PERSONAL PROTECTION

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATORY PROTECTIVE EQUIPMENT	Do not breathe vapors. In case of insufficient ventilation, wear suitable respiratory equipment.			
HAND PROTECTION	Wear solvent-proof gloves.			
EYE PROTECTION	Wear glasses.			
SKIN AND BODY	Wear suitable	protective clothing. Remove working clothed after		
PROTECTION	work.			
SPECIFIC HYGIENE MEASURES	When using d not eat, drink or smoke.			
OCCUPATIONAL I	OCCUPATIONAL EXPOSURE LIMITS			
T 14/ A	UPE no data available			
TWA	Styrene 20 ppm , 85mg/m ³			
C T C I	UPEno data availableStyrene40 ppm, 170mg/m³			
STEL				
CTU IN C	UPE			
CEILING	Styrene	no data available		

9. PHYSICAL AND CHEMICAL PROPERTIES				
APPEARANCE				
Form	Liquid Colour Transparent			
SAFETY DATA				

Р	Н	no data available	Water solubility		insoluble
Boiling	UPE	no data available	Melting	UPE	no data available
point	Styrene	146 ℃	point	Styrene	-31 ℃
Flash	UPE	no data available	Ignition	UPE	no data available
point	Styrene	31 ℃	temperature	Styrene	490 ℃
	UPE	no data available		UPE	no data available
Explosion	Styrene	Upper 6.8 %	Vapor	Styrene	16,5 hPa at 37,7 °C
limit	Styrene	Lower 0.9 %	pressure	Styrene	5,7 hPa at 15,0 °C
	TiO ₂	no data available		TiO ₂	no data available
Danci	+ \ /	1.08~1.12	Vapor doncity	UPE	no data available
Densi	ιy	(25°C/25°C)	Vapor density	Styrene	3.6 (air=1)
Viscosity 420 ~ 460		420 ~ 460 cps	molecular v	veight	Mn=3,000 ↓

10. STABILIT	10. STABILITY AND REACTIVITY			
Storage stability		Stable under normal storage condition		
Conditions to avoid		May polymerize on exposure to light.		
		Heat, flames and sparks.		
Materials to avoid		Oxidizing agents, Copper		
-		no data available		
Decomposion products	Styrene	By thermal composition, formation of CO, CO2.		

11. TOXICOLOGICAL INFORMATION				
Acute Toxicity - General Material Information				
	UPE	no data available		
INHALATION		causing headache, dizziness, nausea, loss of		
INHALATION	Styrene	coordination, unconsciousness, and in extreme		
		conditions coma and possibly death.		
ODAL	UPE	no data available		
ORAL	Styrene	no data available		
SKIN IRRITATION	UPE	no data available		
SKIN IKKITATION	Styrene	Moderate skin irritant.		
EYE IRRITATION	UPE	no data available		

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	Styrene	Moderate eye irritant.			
Acute Toxicity - LD50/LC50					
Oral	UPE	no data available			
Oral	Styrene	LD50 2650mg/kg Rat			
Inhalation	UPE	no data available			
	Styrene	LC50 Rat: 11.8 mg/L/4H;			
Chronic Toxicity	Chronic Toxicity Conoral Material Information				

Chronic Toxicity - General Material Information

<Styrene>

Prolonged and repeated high exposure may cause impairment of lung, kidney, liver, and brain functions and possibly death. Chronic exposure may result in neurological defects known as "styrene sickness". Prolonged skin contact may produce irritation and defatting dermatitis. Styrene has been classified by IARC as Group 2B (possibly carcinogenic to humans) based on "inadequate evidence" in humans, "limited evidence" in animals, and "other relevant data". Styrene has been shown to be mutagenic in several "in vitro" assays.

Chronic Toxicity

	UPE	no data available	
Carcinogenic		IARC – 2B	
Effects	Styrene	ACGIH – A4	
		NTP,OSHA,WISHA- no data available	
Mutagenic	UPE	no data available	
Effects	Styrene	Styrene has been shown to be mutagenic in several	
		"in vitro" assays.	

12. ECOLOGICAL INFORMATION			
AQUATIC/ TERRESTRIAL TOXICITY	UPE	no data available	
		96 Hr LC50 Pimephales promelas: 4.02 mg/L	
	-	96 Hr LC50 Lepomis macrochirus: 25.05 mg/L	
		96 Hr EC50 Selenastrum capricornutum: 0.72 mg/L	
PERISISTENCE/ DEGRADABILITY	UPE	no data available	
	Styrene	The BOD for styrene is 1.29 (5 days)g/g	
		2.45 (20 days)g/g	
BIO	UPE	no data available	

ACCUMULATION		Styrene will partition from water to organisms, depositing in	
	Styrene	fatty tissues. Elimination is rapid and not likely to	
		bioconcentrate through the food chain.	
ENVIRONMENTAL FATE/MOBILITY	UPE	no data available	
	Styrene	The atmospheric half-life for styrene vapor is estimated	
		between 0.5 and 17 hours. Styrene is primarily removed	
		by photochemical reactions in air and evaporation in water.	
		The half-life in moving water has been estimated at	
		approximately 6 hours and in ponds and lakes it ranges from	
		3 to 13 days. In soils with high organic content,	
		styrene moves slowly. It will volatilize from surface soil at a	
		much slower rate than from water.	

13. DISPOSAL CONSIDERATIONS			
MEASURES FR DISPOSAL	Incineration in approved installation.		
NEUTRALIZING OR DESTROYING	Incineration for liquid resins.		
PROCEDURE OF PRODUCT	Curing then incineration for solid resins.		
DESTROYING PROCEDURE OF			
CONTAMINATED PACKING	Cleaned packaging may be recycled.		

14. TRANSPOR	T INFORMATION		
SEA(IMDG)			
PROPER SHIPPING NAME	RESIN SOLUTION	UN NO.	1866
HAZARD CLASS	3	PACKAGING GROUP	3
LABEL	3	EMS	F-E, S-E
AIR(ICAO / IATA)			
UN NO.	1866	LABEL	3
CLASS	3	PACKAGING GROUP	3
LAND(RID/ADR, RTMDR/RTMDF)			
PROPER SHIPPING	RESIN SOLUTION	UN NO.	1866

NAME			
CLASS	3/31 DEGREE BY CELSIUS	PACKAGING GROUP	3
LABEL	3	SUBSTANCE IDENTIFICATION NO.	1866

15. REGULATORY INFORMATION			
Federal and State Regulations			
UPE	no data available		
Styrene	Pennsylvania RTK: Styrene (monomer) Florida: Styrene (monomer) Minnesota: Styrene (monomer) Massachusetts RTK: Styrene (monomer) New Jersey: Styrene (monomer) TSCA 8(b) inventory: Styrene (monomer) SARA 313 toxic chemical notification and release reporting: Styrene (monomer) CERCLA: Hazardous substances.: Styrene (monomer)		
Other Regulation			
UPE	no data available		
Styrene	OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).		
Other Classification	ons		
UPE	no data available		
Styrene	 WHMIS (Canada): CLASS B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). CLASS D-2A: Material causing other toxic effects (VERY TOXIC). DSCL (EEC): R10- Flammable. R38- Irritating to skin. R41- Risk of serious damage to eyes. R45- May cause cancer. 		

16. OTHER INFORMATION

This information is given in good faith and based on our current knowledge of the product. We make no guarantee that the health and safety precautions we have suggested will be adequate for all individuals and/or situations involving its handling and use. This information only describes safety measures and no liability may arise from the use of

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application of the product described herein.				
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