SAFETY DATA SHEET



CLEAR CASTING RESIN

Section 1. Identification

Product identifier : CLEAR CASTING RESIN

Product code : SIL95BA-41

Other means of identification

: Unsaturated Polyester Resin

Product type : Liquid.

Product use : Industrial applications.

Supplier's details : INTERPLASTIC CORPORATION

1225 Willow Lake Boulevard St. Paul, MN 55110-5145

651.481.6860

Emergency telephone number (with hours of operation)

: CHEMTREC 24-Hour Emergency Telephone 800.424.9300

Section 2. Hazard identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing

organs) - Category 1

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements: Flammable liquid and vapor.

Harmful if inhaled.

Causes serious eye irritation.

Causes skin irritation.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure. (hearing

organs)

Precautionary statements

Prevention: Wear protective gloves. Wear eye or face protection. Wear protective clothing.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after

handling.

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version : 1.01 1/11

Section 2. Hazard identification

Response

: Get medical attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Unsaturated Polyester Resin

CAS number/other identifiers

CAS number : Not applicable. **Product code** : SIL95BA-41

Ingredient name	% (w/w)	CAS number
styrene	37.00	100-42-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Date of issue/Date of revision: 5/23/2017Date of previous issue: 5/18/2017Version: 1.012/11

Canada SIL95BA-41 CLEAR CASTING RESIN

Section 4. First-aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact Adverse symptoms may include the following:

> irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash

back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version: 1.01

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Do not store above the following temperature: 38°C (100.4°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version : 1.01 4/11

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
styrene	CA Alberta Provincial (Canada, 4/2009). 15 min OEL: 40 ppm 15 minutes. 15 min OEL: 170 mg/m³ 15 minutes. 8 hrs OEL: 85 mg/m³ 8 hours. 8 hrs OEL: 20 ppm 8 hours. CA British Columbia Provincial (Canada, 7/2016). TWA: 50 ppm 8 hours. STEL: 75 ppm 15 minutes. CA Ontario Provincial (Canada, 7/2015). TWA: 35 ppm 8 hours. STEL: 100 ppm 15 minutes. CA Québec Provincial (Canada, 1/2014). Absorbed through skin. TWAEV: 50 ppm 8 hours. TWAEV: 213 mg/m³ 8 hours. STEV: 100 ppm 15 minutes. STEV: 426 mg/m³ 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 40 ppm 15 minutes. TWA: 20 ppm 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Date of issue/Date of revision: 5/23/2017Date of previous issue: 5/18/2017Version: 1.015/11

Canada SIL95BA-41 CLEAR CASTING RESIN

Section 8. Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color : Colorless.

Odor : Aromatic. Sweetish.

Odor threshold : 0.1 ppm

pН : Not applicable. : Not available. **Melting point** : 145°C (293°F) **Boiling point**

Flash point : Closed cup: 31°C (87.8°F) **Evaporation rate** : <1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Lower: 0.9% Upper: 6.8%

Vapor pressure : 0.67 kPa (5 mm Hg) [room temperature]

Vapor density 3.6 [Air = 1] Relative density : 0.9 to 1.3 Solubility : Not available. Partition coefficient: n-

octanol/water

: Not available.

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. : Not available. **Viscosity**

VOC content (industrial use) 37 % (w/w) As shipped, including monomer.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Hazardous reactions or instability may occur under certain conditions of storage or

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

Hazardous polymerization may occur under certain conditions of storage or use. Keep away from heat and direct sunlight. Keep away from heat and flame. Keep

away from oxidizing agents.

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version: 1.01

Section 10. Stability and reactivity

Incompatible materials

: Reactive or incompatible with the following materials: oxidizing materials

Reactive or incompatible with the following materials: metals, acids and alkalis. Incompatible with alkali metals. Incompatible with some alkalis. Incompatible with some strong acids. Incompatible with copper alloys, brass.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
styrene	LC50 Inhalation Gas. LC50 Inhalation Vapor LD50 Oral	Rat Rat Rat	2770 ppm 11800 mg/m³ 2650 mg/kg	4 hours 4 hours

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
styrene	Eyes - Mild irritant	Human	-	50 parts per million	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	,	Route of exposure	Target organs
styrene	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
styrene	Category 1	Inhalation	hearing organs

Aspiration hazard

Name	Result
styrene	ASPIRATION HAZARD - Category 1

Date of issue/Date of revision: 5/23/2017Date of previous issue: 5/18/2017Version: 1.017/11

Section 11. Toxicological information

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation: Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	7163 mg/kg 7487.4 ppm 31.9 mg/l

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version : 1.01 8/11

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
styrene	Acute EC50 1400 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 720 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 4700 μg/l Fresh water Acute LC50 52 mg/l Marine water Acute LC50 4020 μg/l Fresh water Chronic NOEC 63 μg/l Fresh water	Daphnia - Daphnia magna Crustaceans - Artemia salina Fish - Pimephales promelas Algae - Pseudokirchneriella subcapitata	48 hours 48 hours 96 hours 96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
styrene	OECD	70 % - Readily - 28	days	-	-
Product/ingredient name	Aquatic half-life		Photolysis	S	Biodegradability
styrene	-		-		Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
styrene	0.35	13.49	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version : 1.01 9/11

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1866	UN1866	UN1866	UN1866
UN proper shipping name	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION	RESIN SOLUTION
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.
Additional information	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).	Reportable quantity 2703 lbs / 1227.1 kg [294.71 gal / 1115.6 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	-	-

Special precautions for user: **Transport within user's premises**: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and

the IBC Code

: Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: Styrene

CEPA Toxic substances : None of the components are listed.

Canada inventory : At least one component is not listed in DSL but all such components are listed in

NDSL.

Inventory list

Australia : Not determined.
China : Not determined.
Europe : Not determined.

Japan : Japan inventory (ENCS): Not determined.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined.

New Zealand : Not determined.

Philippines : Not determined.

Republic of Korea : Not determined.

Taiwan : Not determined.

Date of issue/Date of revision: 5/23/2017Date of previous issue: 5/18/2017Version: 1.0110/11

Section 15. Regulatory information

Turkey : Not determined.

United States : All components are listed or exempted.

Section 16. Other information

History

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Prepared by IP Corporation Health, Safety and Environmental

Email For questions regarding SDS: iasafety@ip-corporation.com

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

HPR = Hazardous Products Regulations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	On basis of test data Calculation method Calculation method Calculation method Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 1	Calculation method

References : Canada Hazardous Products Regulations SOR/2015-17

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 5/23/2017 Date of previous issue : 5/18/2017 Version : 1.01 11/11